

Assembly instructions for flush rose EPL PRIVACY BOLT

Flat roses surface mounting (round or square)

1.) Drill a 19mm hole in the door to allow the spindle to be put through the lock follower (1).

2.) Put the drilling template onto the spindle and mark the hole centers on both sides of the door.

3.) Remove the spindle (1) and drill 8mm holes at the marked points from both sides until you reach the lock case.

ATTENTION! Do not drill through the lock case!

4.) If necessary, remove the metal bushings (3) from the roses by using the assembling aid.

Fix the rose mounting plates (4) on the door and secure with the M4 bolt through fixings (5) incl. metal lugs (6). For door thickness 38 mm – approx. 48 mm

5.) Press the lever handle cover (7) and escutcheon cover (8) on the respective mounting plates, so that the parts click into place. Note the cutout on the bottom of the cover should align with the tab on the mounting plate.

6.) Install the metal locking ring (3) into the clip-on rose and tighten by using the assembling aid (M).

7.) Insert the spindle (1) into the lock follower and center it.
ATTENTION: Insert the spindle in such a way that the point of the grub screw can pierce the thinnest side.

8.) Put one lever handle (3) with the plastic guide ring (10) in the lever rose and pay attention that the spindle stays centered.

9.) Tighten the grub screw (11) a bit so that the spindle cannot shift anymore. Mount the other lever handle (9) with the plastic guide ring (10) and tighten the grub screws (11) while pressing both handles together.

10.) Ensure that the grub screws (11) are piercing the spindle at the thinnest side.

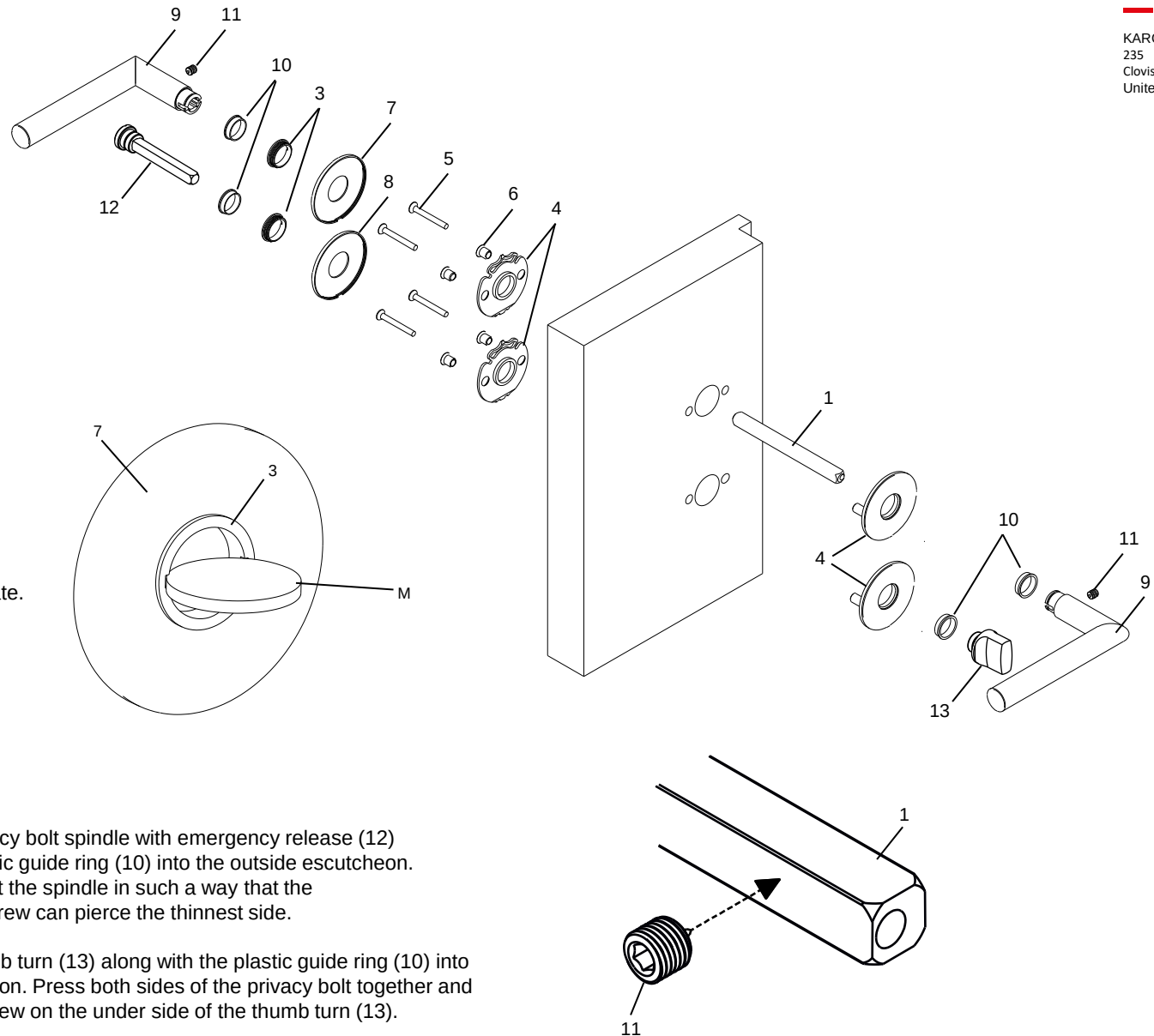
11.) Test the function of the levers before closing the door.

12.) Insert the privacy bolt spindle with emergency release (12) along with the plastic guide ring (10) into the outside escutcheon.

ATTENTION: Insert the spindle in such a way that the point of the grub screw can pierce the thinnest side.

13.) Insert the thumb turn (13) along with the plastic guide ring (10) into the inside escutcheon. Press both sides of the privacy bolt together and tighten the grub screw on the under side of the thumb turn (13).

14.) Test the function of the thumbturn.



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